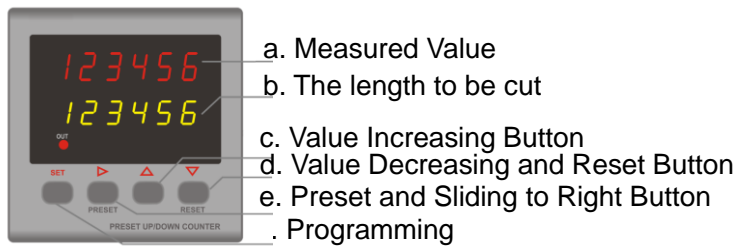


- 1 – Bottom Compressing Cylinder
- 2 – Top Compressing Cylinder
- 3 - Top Compressing Cylinder Lever
- 4 – Roll Coiling Cylinder
- 5 – Product Straightening Table
- 6 – Side Cover
- 7 – Manual Movement Flywheel
- 8 – Motion Motor
- 9 – Measuring Wheel
- 10 – Measuring Encoder Recoil Cylinder

- 11 - Wheel
- 12 – Control Switch by Foot
- 13 – Electric Scissors
- 14 – Reverse Movement Button
- 15 – Stop Button
- 16 – Forward Movement Button
- 17 – Emergency Stop Button
- 18 – Measuring Gauge
- 19 – Electric Panel

## OPERATING THE MACHINE

- 1- The product (carpet) to be measured and cut is set between product compressing cylinders (1-2),
- 2- With the help of lever (3), top cylinder is taken down,
- 3- Pay attention to place the product between measuring wheel (9) and measuring encoder recoil cylinder (10).
- 4- The product to be cut is positioned in front of the working channel of electric scissors (13),



- a. Measured Value
- b. The length to be cut
- c. Value Increasing Button
- d. Value Decreasing and Reset Button
- e. Preset and Sliding to Right Button
- f. Programming

Press Set (f) button while pressing the Preset ( e) at the same time. Then, release Preset ( e) button.

While pressing Set( f) button;

By using Preset and Sliding to Right Button ( e), place on the value to be changed.

Insert the amount to be required by using Value Increasing ( c) and Decreasing (d) buttons.

After arranging the process for each box, pull your hand from the Set (f) button.

Activate the data entered by pressing Preset € button.

While th measuring value is ( 0 ) Zero; start the machine by Forward Movement Button (16) or Control Switch by Foot (12).

On the entered data, the machine will stop by itself.

Since there is  $\pm 3\text{cm}$  value tolerance, net dimension shall be arranged by Manual Movement Flyeheel (7).

During this operation, the product can be rolled by hand on the Roll Coiling Cylinder (4),.

After the measuring process is finished, Electric Scissors (13) is started and cutting can be made by pushing by hand through the channel.

If the same measurement is requested to be cut; data shall be set to zero by pressing Reset ( d) button. The machine is restarted by Forwarde Movement Button (16) or Control Switch by Foot (12).

After the measuring and cutting processes are completed, the product can be taken out by Reverse Movement Button (14).

If the measuring is requested to be done manually; reverse and forward movements are performed by the buttons 14 and 16. Then the product can be stopped at the requested dimension with the help of Stop Button (15).

In any case of emergency, the machine can be stopped with the help of Emergency Stop Button (17).